



enamel. is a design unit was based in Tokyo by Ryoji Ishioka and Sayuri Ishioka. We create fashion and interior designs for original works. We sells our product by web and shops. Our showroom is opened only tuesday. These are able to order and buy here and online shop. And we provides graphic design, direction, web, textile and editorial design for clients works. We have open a workshop.

We work part-time lecturer at Kyoto Seika University Faculty of Popular Culture since 2013 and will worked at Kyoto Seika University Faculty of Design since 2015.

#### BIO

Ryoji Ishioka

1973 born in Tokyo

1998 Graduated from Tama Art University Textile Design Department

2000 Magazine House and UFG inc worked and I have established enamel.

2008 We were established enamel. Co., Ltd.

2013-16 We will invited part-time lecturer at Kyoto Seika University Faculty of Popular Culture

2015- We will invited part-time lecturer at Kyoto Seika University Faculty of Design

Sayuri Ishioka

1973 born in Tokyo

1996 Graduated from space production design department Musashino Art College of Design

1997-2000 former "RENOWNLOOK inc." (LOOK inc.) participate in exhibitions

1998-2000 Bag design contract with Grand Cascade inc.

2000 enamel. started

2008 We were established enamel. Co., Ltd.

#### Awards & Exhibition

1997-00 former "RENOWNLOOK inc." (LOOK inc.) participate in exhibitions

2000 NYADC Awards winning a prize

2003 (Solo show) enamel.4th exhibition at GAS SHOP

2004 TDC Annual Awards winning a prize, 04 TDC Exhibition

2004 (Solo show) enamel.5th exhibition at FACTORY (H.P.FRANCE)

2005 (Solo show) enamel.6th exhibition at elpee factory

2006 (Solo show) enamel.7th exhibition at calm&punk gallery

2006 marimekko exhibition at spiral (Responsible for graphic design)

2007 (Solo show) enamel.8th exhibition at FACTORY (H.P.FRANCE)

2008 enamel.9th exhibition at DESIGNTIDE TOKYO

2009 (Solo show) enamel.10th exhibition at NOW IDeA by UTRECHT

2010 Isetan planning charity exhibition, More trees general incorporated association

2010 DESIGNTIDE TOKYO distributed exhibition by Antron carpet fiber (Invited exhibitors)

2011 (Solo show) enamel.11th exhibition at NOW IDeA by UTRECHT

2012 (Solo show) enamel.12th exhibition at PUBLIC IMAGE 3D

2012 Sponsored by the Ministry of Economy, Trade and Industry.

365days Charming Everyday Things exhibition (Invited exhibitors)

at Paris (bastille design center) and Tokyo (Pola Museum Annex)

2012 Kyoto Seika University, Public lectures & Workshop

2012 Fujiwo Ishimoto Cloth and Ceramics -Winter- Exhibition at spira

(I Responsible for poster and book design)

2013 SHOWCASE distributed exhibition

2014 21\_21 DESIGN SIGHT Exhibition

"THE FAB MIND: Hints of the Future in a Shifting World"

2015 (Solo show) enamel.14th exhibition at SHOWCASE-aiiima

2017 (Solo show) enamel.15th exhibition at CASE GALLERY

#### Client Works

JT, KAO, wacoal, UNIQLO, MUJI, au, SHARP, PIE BOOKS, ISETAN MITSUKOSHI HOLDINGS, PARCO, MARUI, marimekko, IL BISONTE, LOOK inc., WORLD, As-me ESTELLE, PAL(GALLARDAGALANTE), as CORPORATION (steteco.com), diet butcher slim skin, KAMILAVKA, MARLMARL, etc.

#### Stockist

The National Art Center, Tokyo (SFT) , 21st Century Museum of Contemporary Art, Kanazawa, ISETAN, Mitsukoshi Nihonbashi, Nihonbashi Takashimaya, Umeda Hankyu, SHISEIDO, CIBONE, TOKYO'S TOKYO, valveat 81, VENOM, 1LDK, sakumotto, W-VISION (Kumamoto) , Degree (Yamaguchi) , mousses (Kobe) , SO-EN fashion portal site onlinestore, ecocolo onlinestore, etc.

#### Publicity

VOGUE NIPPON, ELLE DECO, GINZA, RYUKO RUSHIN, SO-EN, WWD, Tokion, FIGARO, FRAU, EYESCREAM, Shoten-kenchiku, Confort, +81, +Designing, BNN, IdN, PIE BOOKS, GESTALTEN (GERMANY) , etc.